

#### **ADVANTAGES OF EVOPIPES DRAINAGE PIPES AND CHAMBERS**





#### Mechanical

Excellent balance between product ring stiffness, ring flexibility and impact resistance.

#### **Thermal**

The products can be installed in low temperatures until -10 °C





#### Chemical

Products are resistant to exposure to aggressive substances present in sewage and subsoil from pH2 (acidic medium) until pH12 (alkaline medium)

### **Ecologic**

The products are environment-friendly and recyclable after several decades in operation





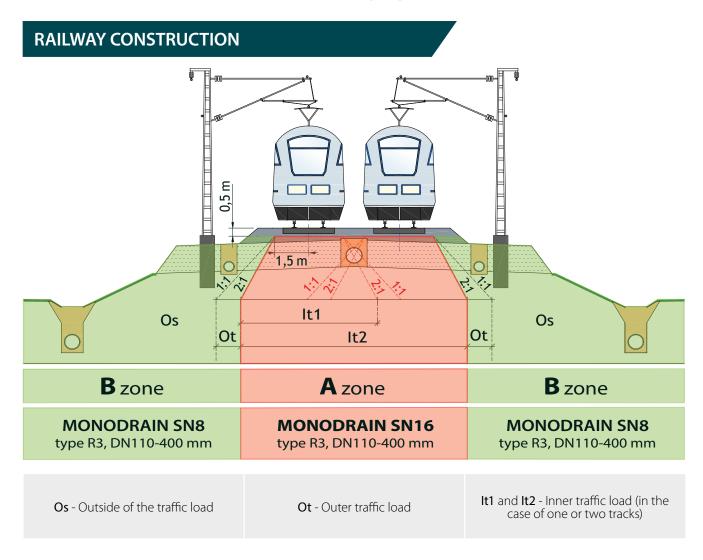
Product lifetime ≥ **100 years.** 



## According to Deutsche Bahn specification DBS 918 064

Product name	Description	Standard
MONODRAIN SN8	R3 type drainage pipe with smooth internal and external surface	• DBS 918 064 • EN 1852-1 • DIN 4262-1 • DIN 4102-1*
MONODRAIN SN16	R3 type drainage pipe with smooth internal and external surface	• DBS 918 064 • EN 1852-1 • DIN 4262-1 • DIN 4102-1*

<sup>\*</sup>On request available pipe conform to DIN 4102-1 (used for tunnel construction, self-extinguishing, class B2).









#### **MONODRAIN**

DN/OD series R3 type drainage pipe with smooth internal and external surface. Water inlet perforation opening area ≥100 cm²/m. The products are supplied in straight 6m bars. Pipe is equipped with **SEAL LOCK** socket and integrated sealing ring. The supplied sealing ring grants a hermetic seal with a pressure rating of ≥0,5 bar (for coupling area). The supplied sealing rings conform to EN 681-1.

Conformity DBS 918 064, EN 1852-1, DIN 4262-1, DIN 4102-1\*

Type: R3 (smooth-wall pipes) Material: polypropylene (PP)

Ring stiffness: SN8

Perforation opening width:

5 mm

Perforation type: TP(360°), LP(180°±10°), MP(≤120°), UP **DN/OD:** 110, 160, 200, 250 mm

## Ring stiffness **SN8** Water inlet perforation opening area ≥100 cm²/m Perforation type Cross section View form top of the pipe Perforation opening, mm (360°) 110, 160, 200, 250 LP 110, 160, 200, 250 (180°) MP 110, 160, 200, 250 (120°)

Notes

\*On request available pipe conform to DIN 4102-1 (used for tunnel construction, self-extinguishing, class B2)





#### **MONODRAIN**

DN/OD series R3 type drainage pipe with smooth internal and external surface. Due to the SN16 ring stiffness class the pipe is perfectly suited for installation works in zones/places with large traffic loads. Water inlet perforation opening area ≥100 cm²/m. The products are supplied in straight 6m bars. Pipe is equipped with **SEAL LOCK** socket and integrated sealing ring. The supplied sealing ring grants a hermetic seal with a pressure rating of ≥0,5 bar (for coupling area). The supplied sealing rings conform to EN 681-1.

Conformity DBS 918 064, EN 1852-1, DIN 4262-1, DIN 4102-1\*

**Type:** R3 (smooth-wall pipes) Material: polypropylene (PP)

Ring stiffness: SN16

Perforation opening width:

5 mm

Perforation type: TP(360°), LP(180°±10°), MP(≤120°), UP **DN/OD:** 110, 160, 200 mm

## Ring stiffness SN16

Water inlet perforation opening area ≥100 cm²/m			
Perforation type	Cross section	View form top of the pipe	Perforation opening, mm
TP (360°)	\$ 1200	DN/OD 110, 160, 200	
LP (180°)		DN/OD 110, 160, 200	5
MP (120°)	120°	DN/OD 110, 160, 200	

Notes

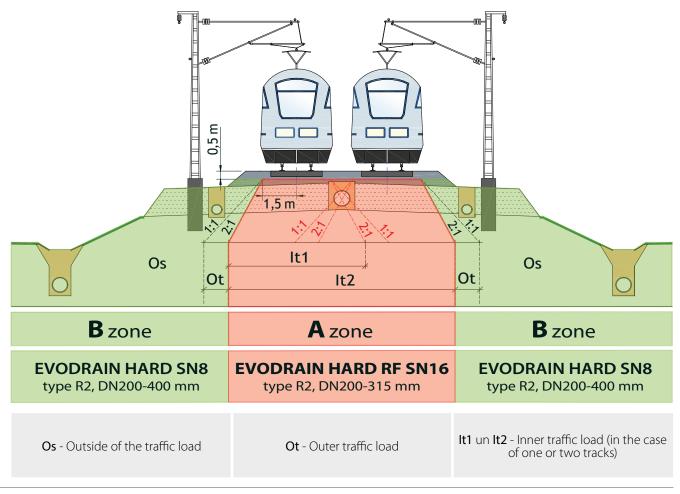


<sup>\*</sup>On request available pipe conform to DIN 4102-1 (used for tunnel construction, self-extinguishing, class B2)



Product name	Description	Standard
EVODRAIN HARD PP DN/OD	R2 type drainage pipe with profiled (corrugated) external and smooth internal surface, SN16	• EN 13476-3 • DIN 4262-1
EVODRAIN HARD PP DN/OD	R2 type drainage pipe with profiled (corrugated) external and smooth internal surface, SN8	• EN 13476-3 • DIN 4262-1
EVODRAIN HARD PP DN/ID	R2 type drainage pipe with profiled (corrugated) external and smooth internal surface, SN16	• EN 13476-3 • DIN 4262-1
EVODRAIN HARD PP DN/ID	R2 type drainage pipe with profiled (corrugated) external and smooth internal surface, SN8	• EN 13476-3 • DIN 4262-1

### **RAILWAY CONSTRUCTION**







#### **EVODRAIN HARD PP DD/OD**

DN/OD series R2 type double-wall pipe with profiled (corrugated) external and smooth internal surface. Due to the SN16 ring stiffness class the pipe is perfectly suited for installation works in zones/ places with large traffic loads. Water inlet perforation opening area ≥100 cm²/m. The products are supplied in straight 6m bars. Each bar is equipped with welded on solid PP coupling and rubber sealing ring. The supplied sealing rings conform to EN 681-1.

Conformity DIN 4262-1, EN 13476-3

Type: R2 (double-wall pipes)

Material: polypropylene (PP)

Ring stiffness: SN16

Perforation opening width:

2 mm

**Perforation type:** TP(360°), LP(180°±10°), MP(≤120°), UP

**DN/OD:** 200, 250, 315, 400 mm

## Ring stiffness **SN16**Water inlet perforation opening area ≥100 cm²/m

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Perforation type	Cross section	View form top of the pipe	Perforation opening, mm
TP (360°)	\$ 1200	DN/OD 200, 250, 315, 400*	
LP (180°)		DN/OD 200, 250, 315, 400*	2
MP (120°)	120°	DN/OD 200, 250, 315, 400*	

Notes



<sup>\*</sup> EVODRAIN HARD DN/OD 400 mm pipe is perforated in each foot of the profile, exactly as EVODRAIN HARD DN/ID 400 and 500 pipe.





#### **EVODRAIN HARD PP DN/OD**

DN/OD series R2 type double-wall pipe with profiled (corrugated) external and smooth internal surface. Water inlet perforation opening area ≥100 cm<sup>2</sup>/m. The products are supplied in straight 6m bars. Each bar is equipped with welded on solid PP coupling and rubber sealing ring. The supplied sealing rings conform to EN 681-1.

Conformity DIN 4262-1, EN 13476-3

Type: R2 (double-wall pipes) Material: polypropylene (PP)

Ring stiffness: SN8

Perforation opening width:

2 mm

Perforation type: TP(360°), LP(180°±10°), MP(≤120°), UP

**DN/OD:** 200, 250, 315, 400 mm

Ring stiffness <b>SN8</b> Water inlet perforation opening area ≥100 cm²/m			
Perforation type	Cross section	View form top of the pipe	Perforation opening, mm
TP (360°)	\$ CO	DN/OD 200, 250, 315, 400*	
LP (180°)		DN/OD 200, 250, 315, 400*	2
MP (120°)	120°	DN/OD 200, 250, 315, 400*	

Notes

<sup>\*</sup> EVODRAIN HARD DN/OD 400 mm pipe is perforated in each foot of the profile, exactly as EVODRAIN HARD DN/ID 400 and 500 pipe.





#### **EVODRAIN HARD PP DN/ID**

DN/OD series R2 type double-wall pipe with profiled (corrugated) external and smooth internal surface. Water inlet perforation opening area ≥100 cm²/m. The products are supplied in straight 6m bars. Each bar is equipped with integrated expanded coupling for flawless connections. Rubber sealing ring (to be installed on the pipe at the construction site) conform to EN 681-1.

Conformity DIN 4262-1, EN 13476-3

Type: R2 (double-wall pipes) Material: polypropylene (PP)

Ring stiffness: SN16

Perforation opening width:

2 mm

Perforation type: TP(360°), LP(180°±10°), MP(≤120°), UP

**DN/ID:** 300, 400, 500 mm

# Ring stiffness **SN16**

Water inlet perforation opening area ≥100 cm²/m			
Perforation type	Cross section	View form top of the pipe	Perforation opening, mm
TP (360°)	\$ Co	DN/ID 300*, 400, 500	
LP (180°)		DN/ID 300*, 400, 500	2
MP (120°)	120°	DN/ID 300*, 400, 500	

Notes

EVODRAIN HARD DN/ID 300 mm pipe is perforated, exactly as EVODRAIN HARD DN/OD 200, 250 and 315 pipe.







#### **EVODRAIN HARD PP DN/ID**

DN/OD series R2 type double-wall pipe with profiled (corrugated) external and smooth internal surface. Water inlet perforation opening area ≥100 cm²/m. The products are supplied in straight 6m bars. Each bar is equipped with integrated expanded coupling for flawless connections. Rubber sealing ring (to be installed on the pipe at the construction site) conform to EN 681-1.

Conformity DIN 4262-1, EN 13476-3

Type: R2 (double-wall pipes)
Material: polypropylene (PP)

Ring stiffness: SN8

Perforation opening width:

2 mm

Perforation type: TP(360°), LP(180°±10°), MP(≤120°), UP

**DN/ID:** 300, 400, 500 mm

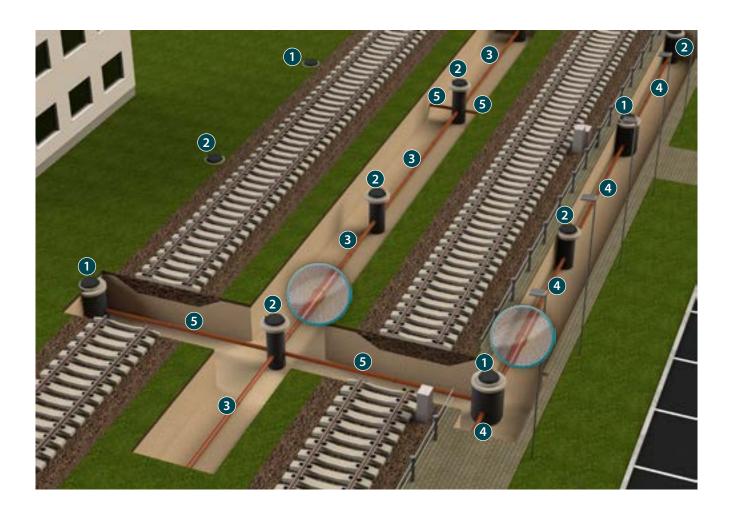
## Ring stiffness **SN8** Water inlet perforation opening area ≥100 cm²/m Perforation type Cross section View form top of the pipe Perforation opening, mm TP (360°) 300\*, 400, 500 ΙP DN/ID (180°) 300\*, 400, 500 MP DN/ID (120°)300\*, 400, 500

Notes

EVODRAIN HARD DN/ID 300 mm pipe is perforated, exactly as EVODRAIN HARD DN/OD 200, 250 and 315 pipe.

### DRAINAGE CHAMBERS FOR RAILWAY CONSTRUCTION





## Legend

0	Drainage manhole with sediment trap CID 1000.600D
2	Drainage chamber with sediment trap CID 600D
3	Drainage pipe MONODRAIN SN16 DN/OD 110-400 mm, type R3, perforation type TP (360°)
4	Drainage pipe MONODRAIN SN8 DN/OD 110-400 mm, type R3, perforation type TP (360°)
5	Drainage pipe MONODRAIN SN16 DN/OD 110-400 mm, type R3, perforation type UP (unperforated)

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#### DRAINAGE CHAMBERS FOR RAILWAY CONSTRUCTION





#### CID 400.315D

Drainage chamber with diameter of DN/OD 400 mm and sediment trap.\* Double-wall PP height adjustment shaft with welded on base. Industrially welded connections. Cast iron cover, conform to EN 124-2, traffic load class D400(40t), with PP smooth-wall telescopic pipe DN 315mm, height of the telescopic pipe — 0,6m. Rubber cuff DN400/315 mm.

\*standard set 0,4m with volume 38l=38dm³; on request available chamber with other height of sediment trap (or without it).

Chamber top: EN 124-2

Telescopic pipe: EN 13476-2

**Shaft:** EN 13476-3, EN 14802

Connections: DN/OD 110, 160, 200, 250 mm DN/ID



#### **CID 600D**

Drainage chamber with diameter of DN/ID 600 mm and sediment trap.\* Double-wall PP height adjustment shaft with welded on base. Industrially welded connections. Reinforced concrete support ring, h=160mm. Reinforced concrete height adjustment ring, h=80mm (adjustment height 60mm, installed if necessary, no more than 4 pieces can be stacked). Stationary type cast iron cover, conform to EN 124-2, traffic load class D400(40t), opening DN/ID>600 mm.

\*standard set 0,4m with volume 145l=145dm³; on request available manhole with other height of sediment trap (or without it).

Chamber top: EN 124-2

Reinforced concrete support

rings: EN 206, EN 1917, EN 1917/AC

300 mm

**Shaft:** EN 13476-3, EN 14802

Connections:

DN/OD

110, 160, 200, 250, 315 mm

DN/ID

300, 400 mm



#### CID 1000.600D

Drainage manhole with diameter of DN/ID 1000 mm and sediment trap.\* Double-wall PP height adjustment shaft with welded on base. Industrially welded connections. Reinforced concrete support ring, h=160mm. Reinforced concrete height adjustment ring, h=80mm (adjustment height 60mm, installed if necessary, no more than 4 pieces can be stacked). Stationary type cast iron cover, conform to EN 124-2, traffic load class D400(40t), opening DN/ID>600 mm.

\*standard set 0,4m with volume 309l=309dm³; on request available manhole with other height of sediment trap (or without it).

Manhole top: EN 124-2

Reinforced concrete support

rings: EN 206, EN 1917,

EN 1917/AC

**Shaft:** EN 13476-3, EN 14802

Connections:

DN/OD

110, 160, 200, 250, 315, 400

mm DN/ID

300, 400, 500 mm



#### Drainage systems for railway construction



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