

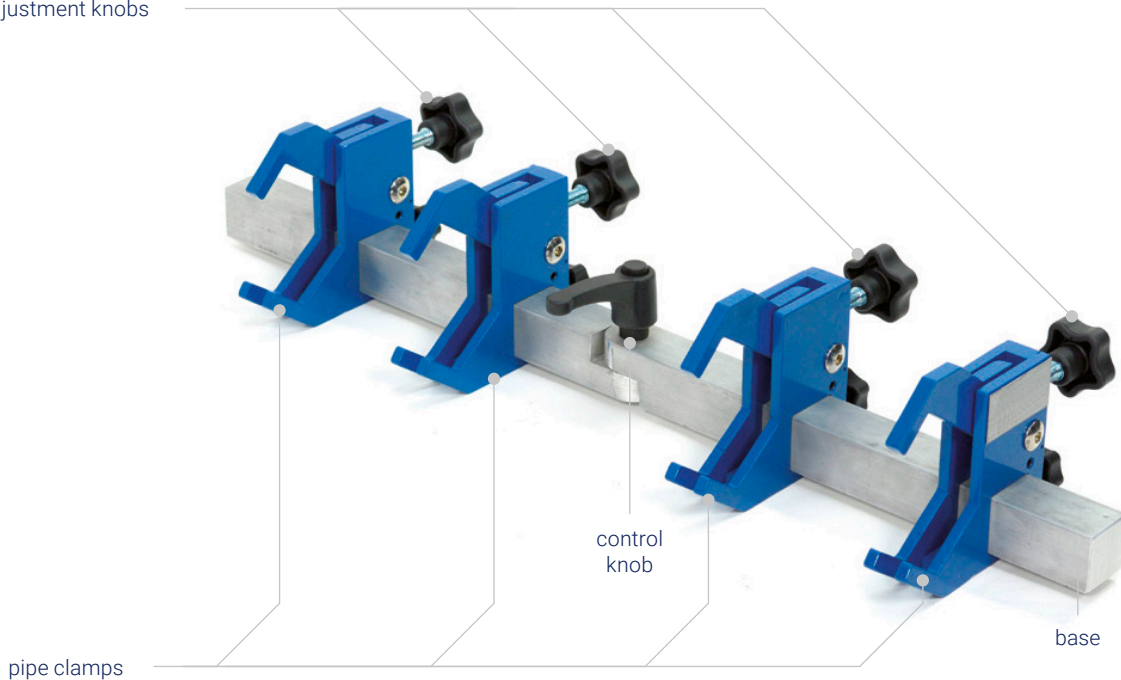
# INSTRUCTION FOR USE

## PIPE CLAMP

20 - 63 mm



adjustment knobs



The pipe clamp is a device used to centre polyethylene pipes in relation to each other in order to carry out the correct electrofusion welding process.

1. The device clamps are designed to mount polyethylene pipes with diameters from 20mm to 63mm.
2. By using the control knob the tool allows you to align the pipes straight or at an angle. Select the correct setting before mounting the pipes in the clamps. In order to obtain the angular position of the pipes, undo the control knob and place the pins in the appropriate holes.
3. Polyethylene pipes with a connecting fitting designed for welding in accordance with the manufacturer's instructions should be placed in the clamps. Then, using the adjustment knobs, tighten the clamps to hold the pipes in place.
4. When the pipes are held in place, you can proceed with welding in accordance with the manufacturer's instructions.
5. When the pipes are welded and have cooled, you can remove the pipes from the tool.
6. When using the tool, follow the health and safety rules.