

Multibond 35

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Technical data

Basis	SMX Hybrid Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	Ca. 10 min
Curing speed * (23°C/50% R.H.)	2 mm/24h → 3 mm/24h
Hardness**	40 ± 5 Shore A
Density	1,60 g/ml
Elastic recovery (ISO 7389)**	> 75 %
Maximum allowed distortion	± 20 %
Max. tension (ISO 37)**	1,50 N/mm ²
Elasticity modulus 100% (ISO 37)**	0,80 N/mm ²
Elongation at break (ISO 37)**	400 %
Temperature resistance**	-40 °C → 90 °C
Application temperature	5 °C → 35 °C

* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. ** This information relates to fully cured product.

Product description

Multibond 35 is a high quality, neutral, elastic, one component adhesive sealant based on SMX Polymer.

Properties

- Good extrudability
- Stays elastic after curing and very sustainable
- Impervious to mould, contains ZnP (biocide with fungicidal action)
- Excellent adhesion on nearly all surfaces, even if slightly moist.
- Can be painted with water based systems
- No odour.
- Does not contain solvents, isocyanates, acids, halogens and toxic components, completely neutral.
- Good weather and UV resistance

Applications

- Sealing and bonding in the building and construction industry.
- Strong elastic bonding in vibrating constructions.
- Sealing and bonding in the building and construction industry.
- Joints in bathrooms and kitchens.

- Sanitary applications.

Packaging

Colour: white, grey, concrete grey, black, beige, other colors on request

Packaging: 290 ml cartridge, 600 ml sausage, other packaging on request

Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

Chemical resistance

Good resistance to (salt)water, aliphatic solvents, hydrocarbons, ketones, esters, alcohols, diluted mineral acids and alkalis. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

Substrates

Substrates: all usual building substrates, treated wood, PVC, plastics

Nature: rigid, clean, dry, free of dust and grease.

Surface preparation: Porous surfaces in water loaded applications should be primed with Primer 150. Prepare non-porous surfaces with

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a Soudal activator or cleaner (see Technical Data Sheet). The surfaces should be degreased before bonding them together. We recommend a preliminary adhesion test on every surface. Multibond 35 has an excellent adhesion on most common substrates: all usual building substrates, treated wood, PVC, plastics. Multibond 35 has been tested on the following metal surfaces: steel, AlMgSi1, electrolytic galvanised steel, AlCuMg1, flame galvanised steel, AlMg3 and steel ST1403. Multibond 35 also has a good adhesion on plastics: polystyrene, polycarbonate (Makrolon®), PVC, ABS, polyamide, PMMA, fiberglass reinforced epoxy, polyester. While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding or sealing. For optimum adhesion the use of Surface Activator is recommended. NOTICE: bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Multibond 35 is not recommended in these applications. Not suitable for PE, PP, PTFE (eg Teflon®), bituminous substrates, copper or copper-containing materials such as bronze and brass. We recommend a preliminary adhesion and compatibility test on every surface.

Joint dimensions

Min. width for bonding: 2 mm

Min. width for joints: 5 mm

Max. width for bonding: 10 mm

Max. width for joints: 30 mm

Min. depth for joints: 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

Application method

Application method: With manual- or pneumatic caulking gun.

Cleaning: With Fix ALL Cleaner immediately after use.

Finishing: With a soapy solution or Soudal

Finishing Solution before skinning.

Repair: With the same material.

Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

Remarks

- Multibond 35 may be overpainted with water based paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- There is a risk for staining on porous surfaces such as natural stone.
- Multibond 35 can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate, etc, may differ from manufacturer to manufacturer, we recommend preliminary compatibility test.
- Multibond 35 can not be used as a glazing sealant.
- A total absence of UV can cause a color change of the sealant.
- The sanitary formula should not replace regular cleaning of the joint. Excessive contamination, deposits or soap remainigs will stimulate the development of fungi.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Not suitable for bonding aquariums.
- Do not use in applications where continuous water immersion is possible.
- Multibond 35 has a good UV resistance but can discolour under extreme conditions or after very long UV exposure.
- Discoloration due to chemicals, high temperatures, UV-radiation may occur. A change in color does not affect the technical properties of the product.

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- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discolouration and loss of adhesion.

Environmental clauses

Lead regulation:

Multibond 35 conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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